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Rough Country 10631 Installation Instructions

Cab-Side Molle Panel for Jeep Gladiator Bed (2020–2025)

Part number: 10631

trailfortress.com/cab-side-molle-panel-jeep-gladiator-bed-rough-country-10631

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ROUGH COUNTRY
SUSPENSION SYSTEMS®

921106310

JEEP 2020-21 Gladiator JT Bed Front Molle Panel Kit

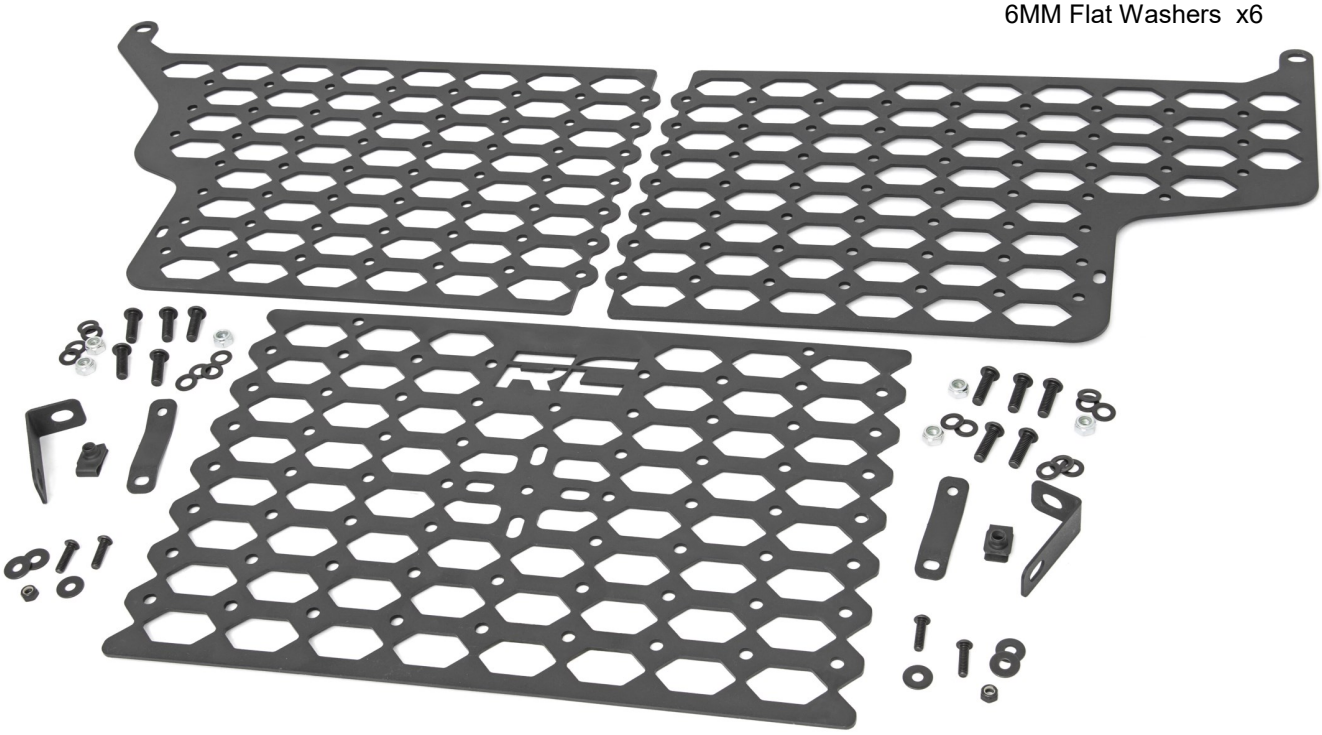
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
Front Dr Molle Panel x1
Front Pass Molle Panel x1
Front Center Molle Panel x1
L-Brackets x2
Top Brackets x2

Tools Needed:
4mm Allen Wrench
5mm Allen Wrench
10mm Wrench
13mm Wrench
T45 Torx Bit

Hardware Included:
8MM-1.25X25MM Bolts x10
8MM-1.25 Lock Nuts x6
8MM Flat Washers x16
8MM Clip Nuts x2
6MM-1.0x20MM Bolts x4
6MM-1.0 Lock Nuts x2
6MM Flat Washers x6



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

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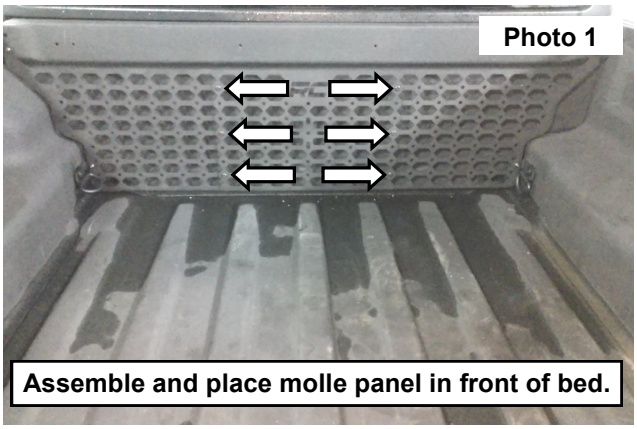
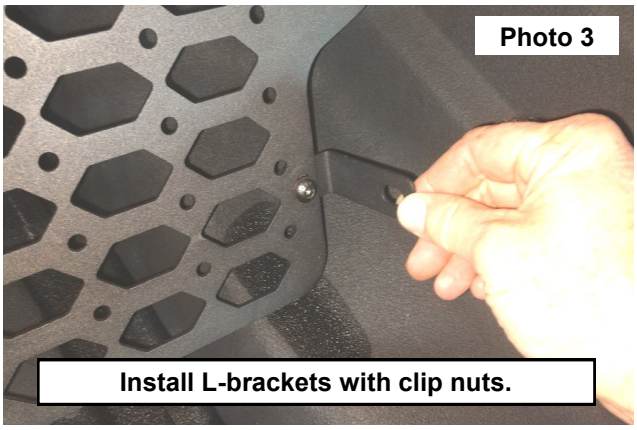
INSTALLATION INSTRUCTIONS

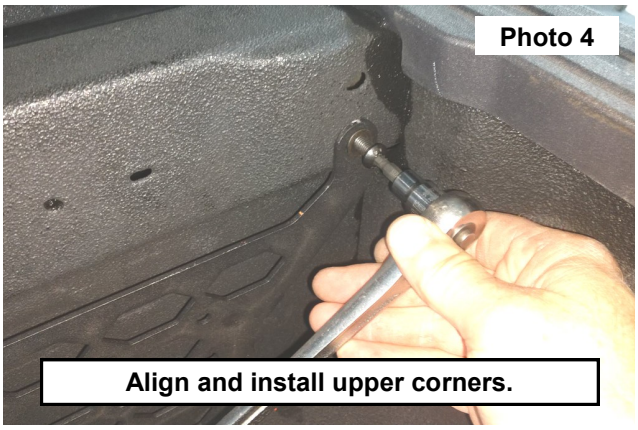
1. Assemble the 3 pieces of the molle panel with the 8mm bolts, nuts, and washers using a 5mm Allen wrench and 13mm socket/wrench and place the panel in the front of the bed. **See Photo 1**.
2. Remove the stock tie down ring from the driver and passenger sides using a T45 Torx bit. **See Photo 2**.





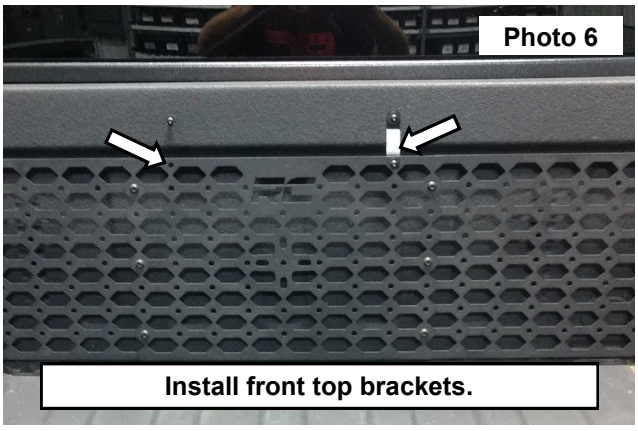
3. Install the L-brackets on the lower corners of the molle panel using the supplied 8MM bolts and clip nuts. Tighten using a 5mm Allen wrench. **See Photo 3**.
4. Align and install the upper corners using the supplied 8MM bolts and **a** 5mm Allen wrench. **See Photo 4**.





5. Reinstall the stock tie down ring through the L-bracket with stock hardware using T45 Torx bit. **See Photo 5**.
6. Install the front top brackets using the supplied 6mm bolts, nuts, and washes using a 4mm Allen wrench and 10mm wrench. **See Photo 6**.





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