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Rough Country 10631 Installation Instructions

Cab-Side Molle Panel for Jeep Gladiator Bed (2020–2025)

Part number: 10631

trailfortress.com/cab-side-molle-panel-jeep-gladiator-bed-rough-country-10631

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ROUGH COUNTRY
SUSPENSION SYSTEMS®

921106320

JEEP 2020-21 Gladiator JT Bed Side Molle Panels Kit

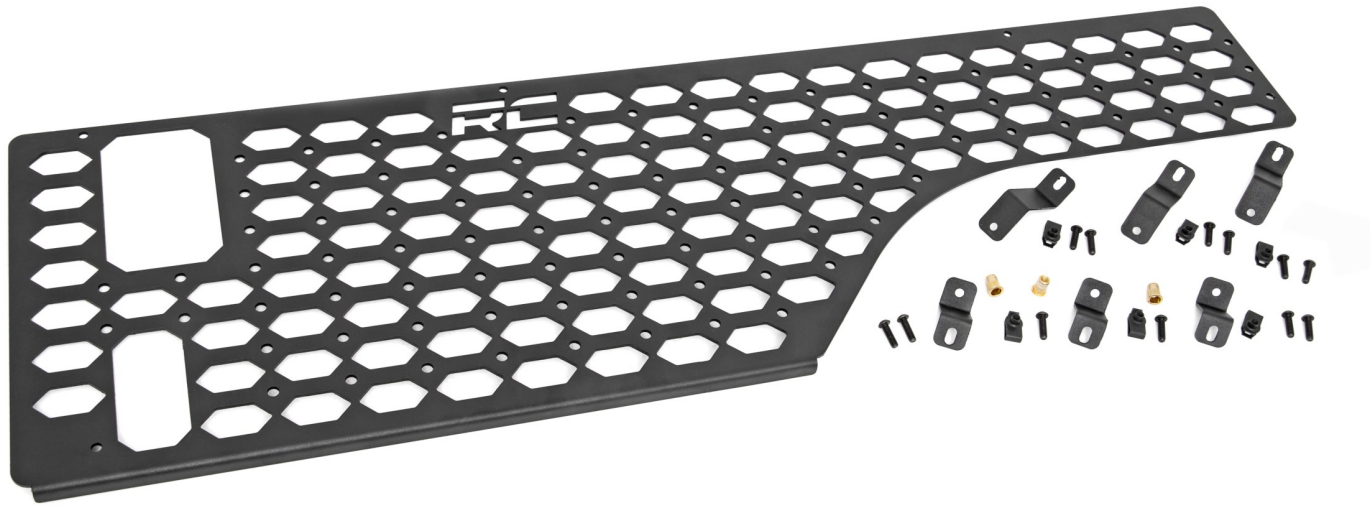
Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:
Side Molle Panel x1
Top Brackets x3
Bottom Brackets x3

Tools Needed:
4mm Allen Wrench
10mm Wrench
25/64" (10MM) Drill Bit
M6 x 1 Tap

Hardware Included:
6MM-1.0x20MM Bolts x12
6MM Clip Nuts x2
6MM Flat Washers x14
6MM Nutserts x3
6MM-1.0x35MM Bolt x1
5/16"-1.0 Nut x1

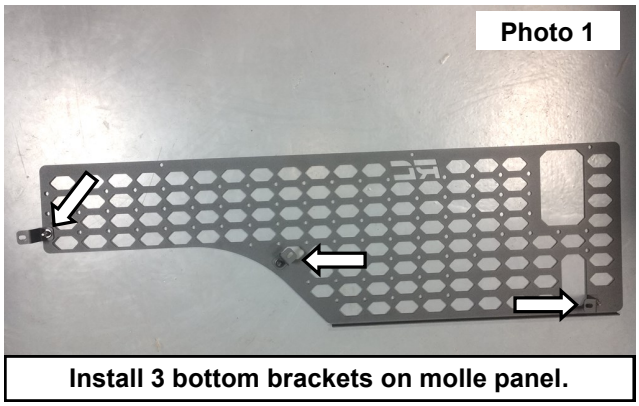


Torque Specs:

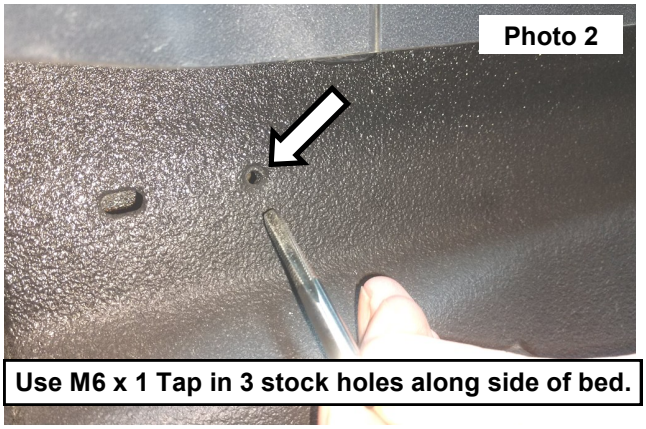
Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

INSTALLATION INSTRUCTIONS

1. Install a 6mm clip nut onto (3) brackets. Then install the (3) brackets onto the bottom of the molle panel. Secure using the 6mm Bolts and 6mm flat washers. Tighten using a 4mm Allen wrench. **See Photo 1.**
2. Use a M6 x 1 Tap in the 3 holes along the side of the bed and install the 3 top brackets in the side of the bed using the supplied 6mm bolts and washers. **See Photo 2** and **Photo 3**.

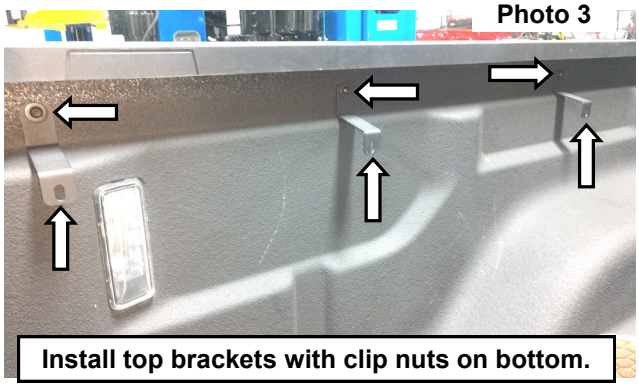


Install 3 bottom brackets on molle panel.

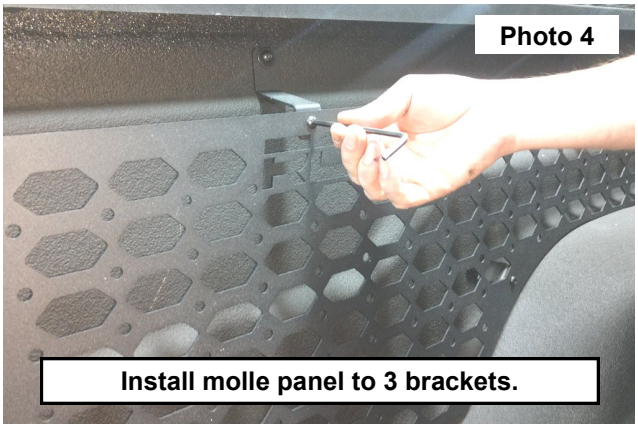


Use M6 x 1 Tap in 3 stock holes along side of bed.

3. Install the molle panel to the 3 brackets on the side of the bed using the supplied 6mm bolts. **See Photo 4**.

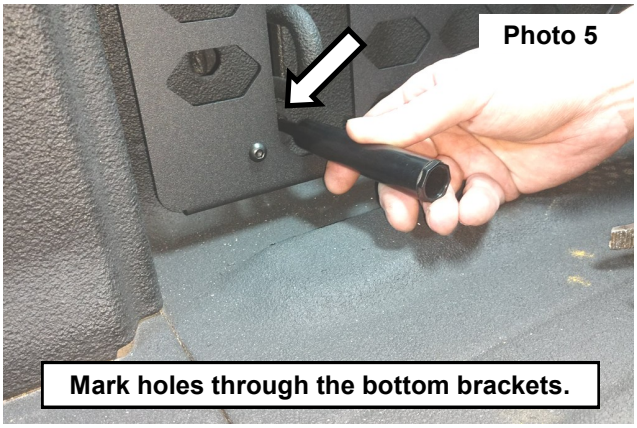


Install top brackets with clip nuts on bottom.

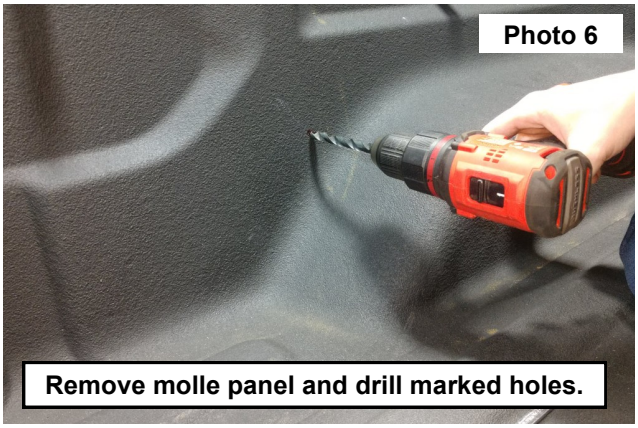


Install molle panel to 3 brackets.

4. Adjust the bottom brackets on the molle panel as needed and mark the holes to be drilled. **See Photo 5**.
5. Remove the molle panel and drill the marked holes using a 25/64” (10MM) Drill bit. **See Photo 6**.

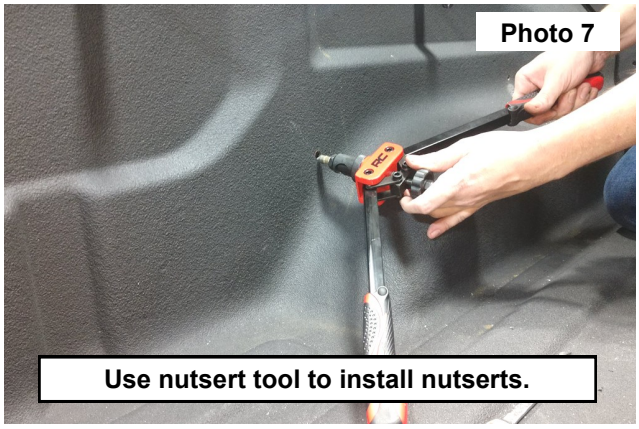


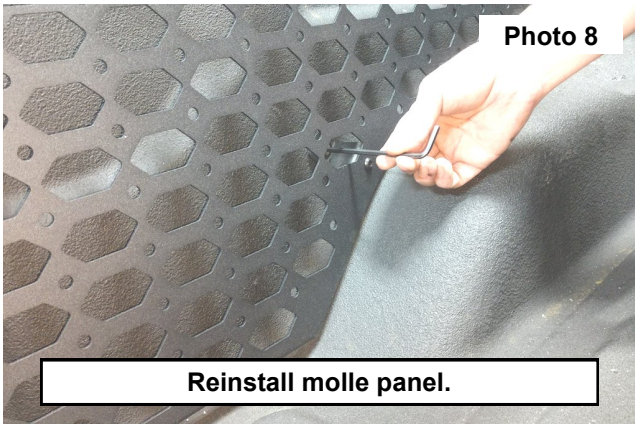
Mark holes through the bottom brackets.

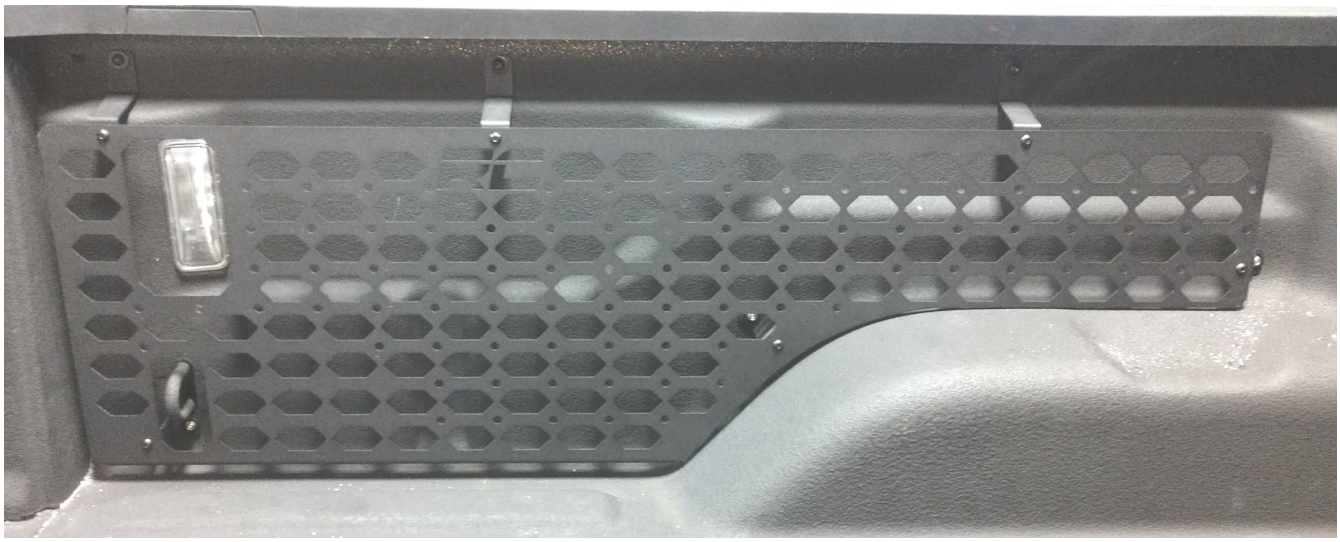


Remove molle panel and drill marked holes.

6. Use a nutsert tool to install the supplied 6mm nutserts in the drilled holes. **See Photo 7**.
7. Reinstall the molle panel with the supplied 6mm bolts and washers using a 4mm Allen wrench. **See Photo 8**.







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