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Rough Country 10591 Installation Instructions

Rear Bumper with 4.75-Ton D-Rings for Jeep Wrangler TJ

Part number: 10591

trailfortress.com/rear-bumper-jeep-wrangler-tj-rough-country-10591

Scan for fitment, price and install help

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ROUGH COUNTRY
SUSPENSION SYSTEMS®

JEEP YJ/TJ REAR BUMPER

Thank you for choosing Rough Country

Please read instructions before beginning installation. Check the kit hardware against the parts list and product layout. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools.

If questions exist we will be happy to answer any questions concerning the design, function, and correct use of this product.

⚠NOTICE 2" receiver is intended for recovery use only and is not intended for towing use!!

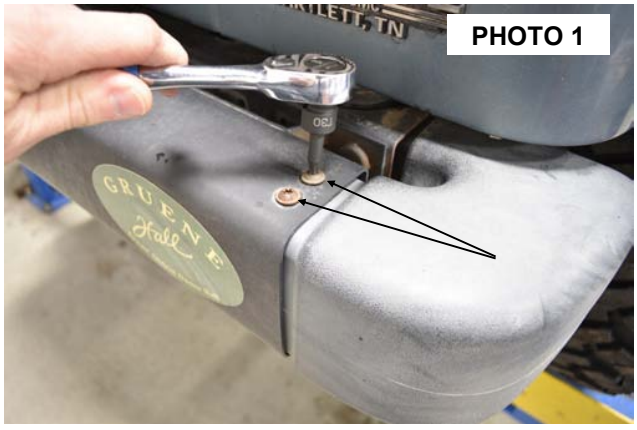


Kit Contents:
1– Rear Bumper
2– D-Rings
1– Bag including:
- 14-12mmx35mm Bolts
- 12-12mm Lock Nuts
- 6-12mm Lock Washers
- 22-Flat Washers
- 2-1/4" Thick Square Washers

Tools Needed:
19mm Wrench
18mm Wrench
T30
1/2" Drill
Drill Motor

INSTALLATION

1. Place vehicle on a flat surface and set emergency brake.
2. Remove the bumper covers using a T30 wrench from both sides. **See Photo 1 & 2.**





3. Remove the bumper caps from the Jeep and remove the bolts securing the stock bumper to the frame using an 18mm wrench. **See Photo 3 & 4.** Remove the bumper from the vehicle.

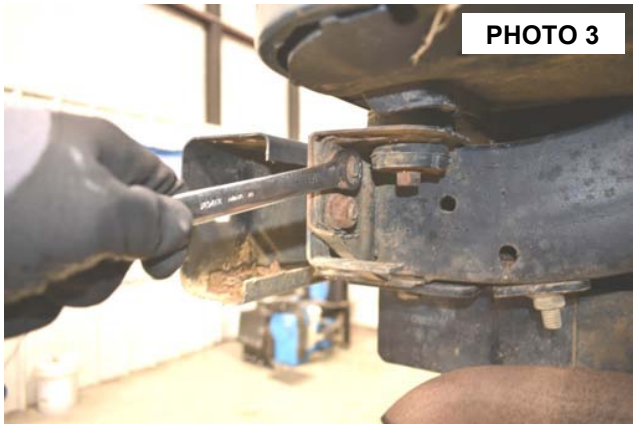


PHOTO 3



PHOTO 4

4. Place the supplied mounting brackets on the frame and secure with the supplied 12mm x 35mm bolts, washers and lock nuts. Do not tighten at this time. **See Photo 5.**
5. Align the bracket with the frame and drill the center two holes using a 1/2" drill bit. **See Photo 6.** Install the 12mm x 35mm bolts, washers and lock nuts. Tighten using a 19mm wrench.

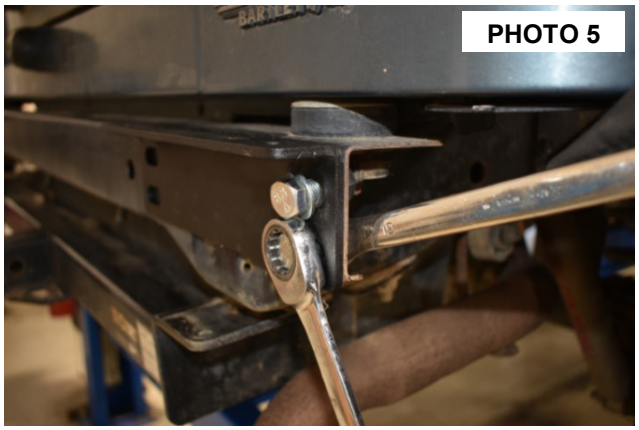


PHOTO 5

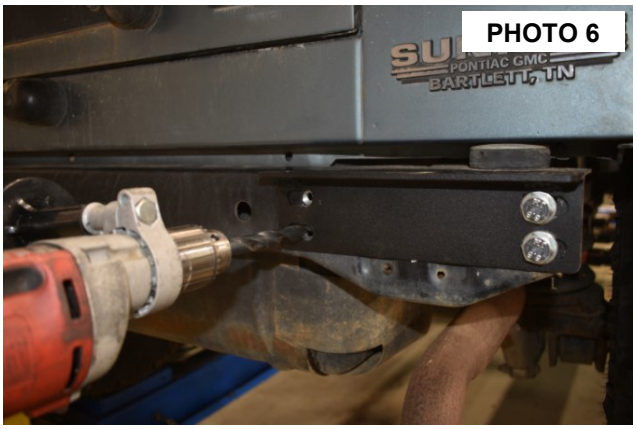


PHOTO 6

6. Position the bumper into place and install the supplied 12mm x 35mm bolts, lock washers, flat washers and lock nuts. **See Photo 7.**
7. Position the supplied square washer between the frame and bumper mount as shown in **Photo 8** and install the supplied 12mm x 35mm bolts, lock washers and flat washers. Tighten all bolts using a 19mm wrench.

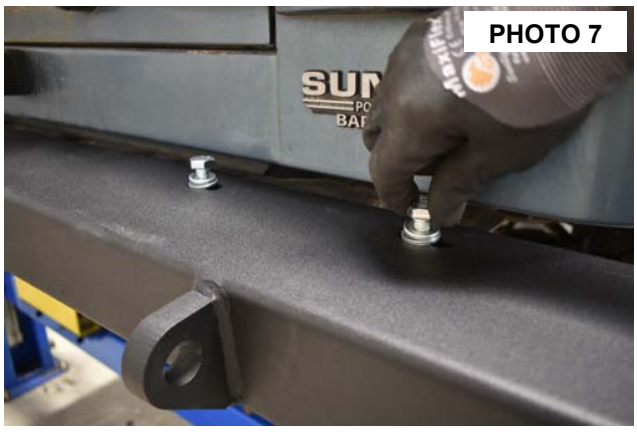


PHOTO 7


PHOTO 8

POST INSTALLATION INSTRUCTIONS

1. Check and retighten wheels at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

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