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Rough Country 10531 Installation Instructions

8-Inch Front Tube Fender Flares for Jeep Wrangler (2007-2017)

Part number: 10531

trailfortress.com/8-inch-front-tube-fender-flares-jeep-wrangler-rough-country-10531

Scan for fitment, price and install help

10531

Jeep JK Front Flat Fenders

Thank you for choosing Rough Country

Please read instructions before beginning installation. Check the kit hardware against the parts list and product layout. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools.

If questions exist we will be happy to answer any questions concerning the design, function, and correct use of this product.

⚠NOTICE Painted fenders cannot be returned.

Kit Contents:
2– Front Fenders
18-8mmx25mm Button Head Bolts
18-8mm Flat Washers
18-8mm Flange Nuts



Tools Needed:
Pliers
Flat Screwdriver
5mm Allen
10mm Socket
13mm Wrench
5/16" Drill
Drill Motor
Ratchet
Grinder
Cutoff Wheel
Body Saw

INSTALLATION

1. Place vehicle on a flat surface and set emergency brake.
2. Using a flat screwdriver, remove the plastic clips from the factory fender liner.
3. Using a 10mm socket, remove the 5 bolts securing the fender liner and the fender. Retain hardware for re-use. **See Photo 1.**
4. Carefully, unplug the turn signal from the harness.

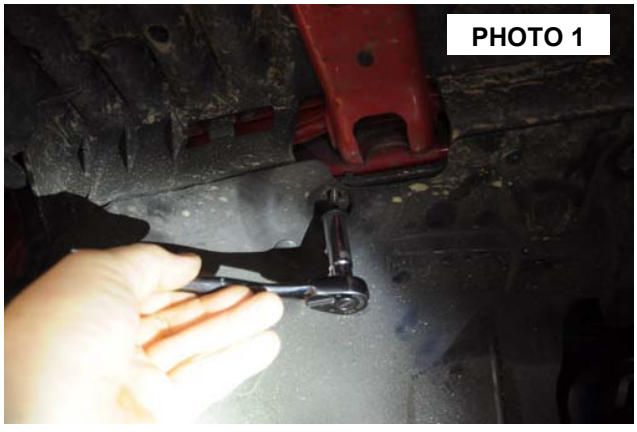


PHOTO 1

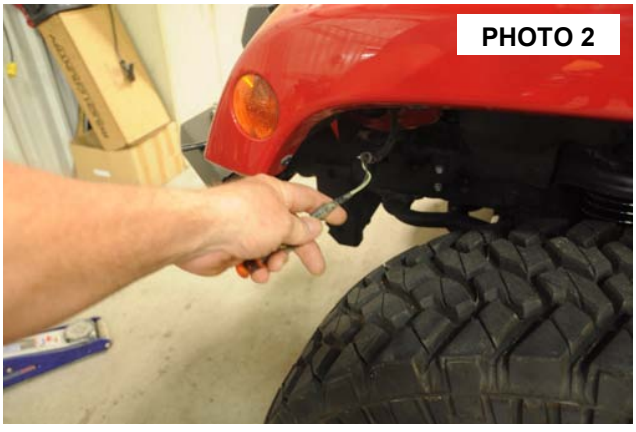
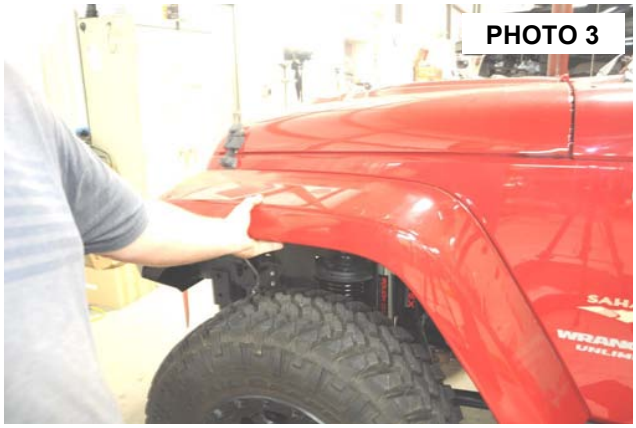


PHOTO 2

5. Pull up on the front of the fender to release the factory mounting clips, work your way rearward pulling up on the fender to release the clips. **See Photo 3.**
6. Remove any remaining factory clips and discard.
7. **Skip to step 13 if you are not going to use the factory fender liners.**
8. Using a 5/16” drill, drill the 7 plastic rivets hold the fender liner to the fender. **See Photo 4.**





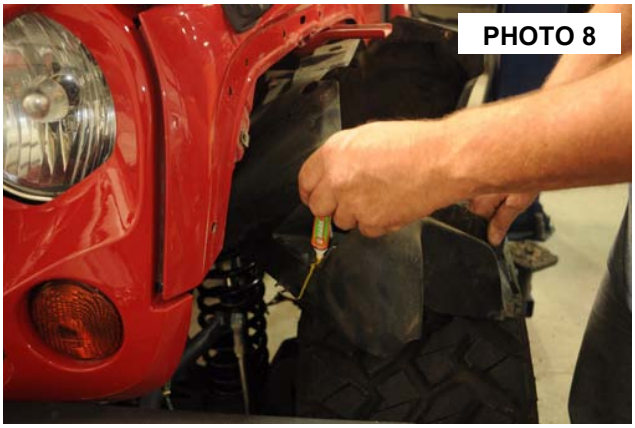
9. Using a clip removal tool or pliers, remove the 6 plastic push pins from the factory fender liner. **See Photo 5.**
10. Place the factory fender liner back in the wheel well and use the edge of the metal fender as a guide to mark the factory fender liner. **See Photos 6-8.**





11. Using a cutoff wheel or body saw, trim the fender liner along the marks made in step 9.
12. Test fit the fender liner and trim as needed to get the desired fit.
13. Sand or file the cut edges for a cleaner finished look.





13. Install the 8 supplied 8mm x 25mm button head bolts and 8mm washers through the flat fender and the Jeep body. Place the supplied flange nut on the backside of each bolt.
14. Align the fender and tighten each bolt using a 5mm Allen and a 13mm wrench. **See Photo 9.**
15. If you are not using the factory fender liners, this completes the install, repeat process on the opposite side of the vehicle. If reusing the factory fender liners, proceed to the next step.
16. Install the trimmed factory fender liner in the wheel well.
17. Align the mounting holes and attach using the factory hardware. Tighten using a 10mm socket. Repeat process on the opposite side of the vehicle.



POST INSTALLATION INSTRUCTIONS

1. Check and retighten hardware at 50 miles and again at 500 miles. Periodically check all hardware for tightness.

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