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Rough Country 10204 Installation Instructions

Aluminum Half Bed Rack for Chevrolet Silverado 1500 (2019–2025)

Part number: 10204

trailfortress.com/aluminum-half-bed-rack-chevrolet-silverado-1500-rough-country-10204

Scan for fitment, price and install help

921102040

ROUGH COUNTRY
SUSPENSION SYSTEMS®

Chevrolet 2019-23 1500 Bed Half Rack

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.
If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.
Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.
Periodically check all hardware for tightness.

Kit Contents:

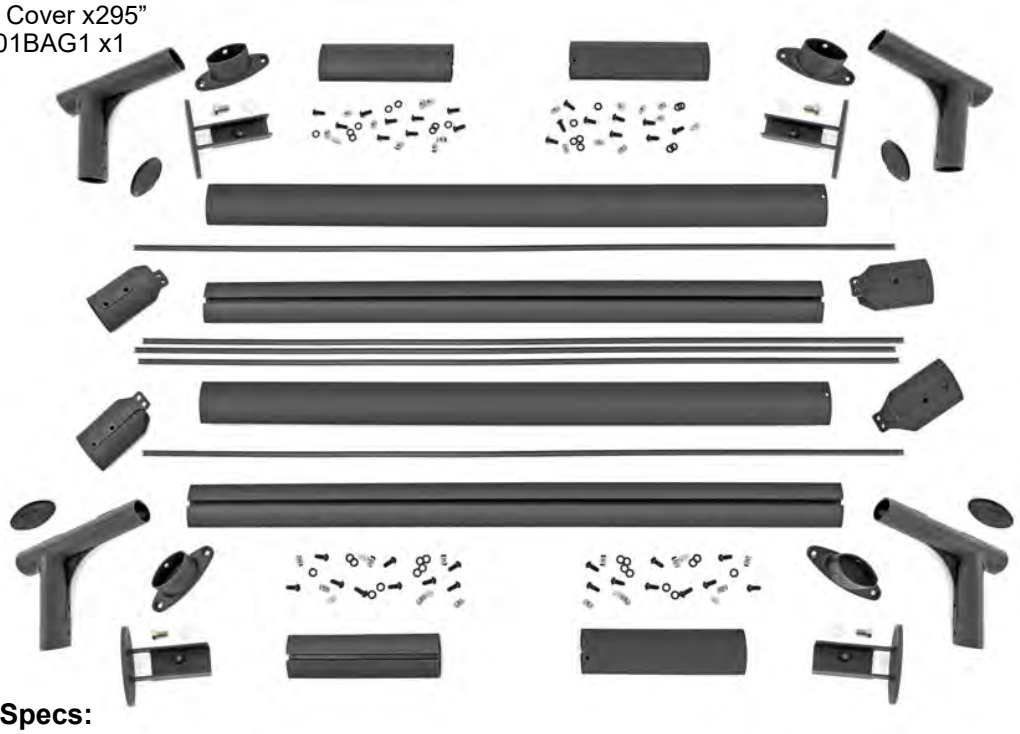
Bed Rack Mounts x4
Bed Rack Corners x4
Bed Rack Side Rail End Caps x4
End Caps x4
Front Stake Pocket Mount x2
Pass. Rear Stake Pocket Mount x1
Dr. Rear Stake Pocket Mount x1
10” Bed Rack Rail x4
53 1/2” Bed Rack Rail x2
55 1/2” Cross Bar x2
T-Slot Cover x295”
10201BAG1 x1

Tools Needed:

5mm Allen Wrench
13mm socket or Wrench
Knife or Box Cutter

Hardware Included:

8mm x 20mm Button Head Bolts x36
8mm x 16mm Button Head Bolts x8
8mm Lock Washers x44
8mm Hammer Nuts x36
Panel Plug x16
1/2” x 1” Bolt x4
1/2” Flat Washer x4



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16”	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8”	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16”	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2”	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16”	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8”	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4”	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs