TRAIL FORTRESS

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K&N 63-9026 Installation Instructions

63 Series Intake for Toyota Tacoma (2005-2023)

Part number: 63-9026

trailfortress.com/k-n-performance-air-intake-system-63-9026

Scan for fitment, price and install help

AIRCHARGER® HIGH-FLOW INTAKE KITS

NOT LEGAL FOR SALE OR USE ON ANY POLLUTION CONTROLLED MOTOR VEHICLE IN CALIFORNIA OR STATES ADOPTING CALIFORNIA EMISSION PROCEDURES.
See knfilters.com for CARB status on each part for a specific vehicle

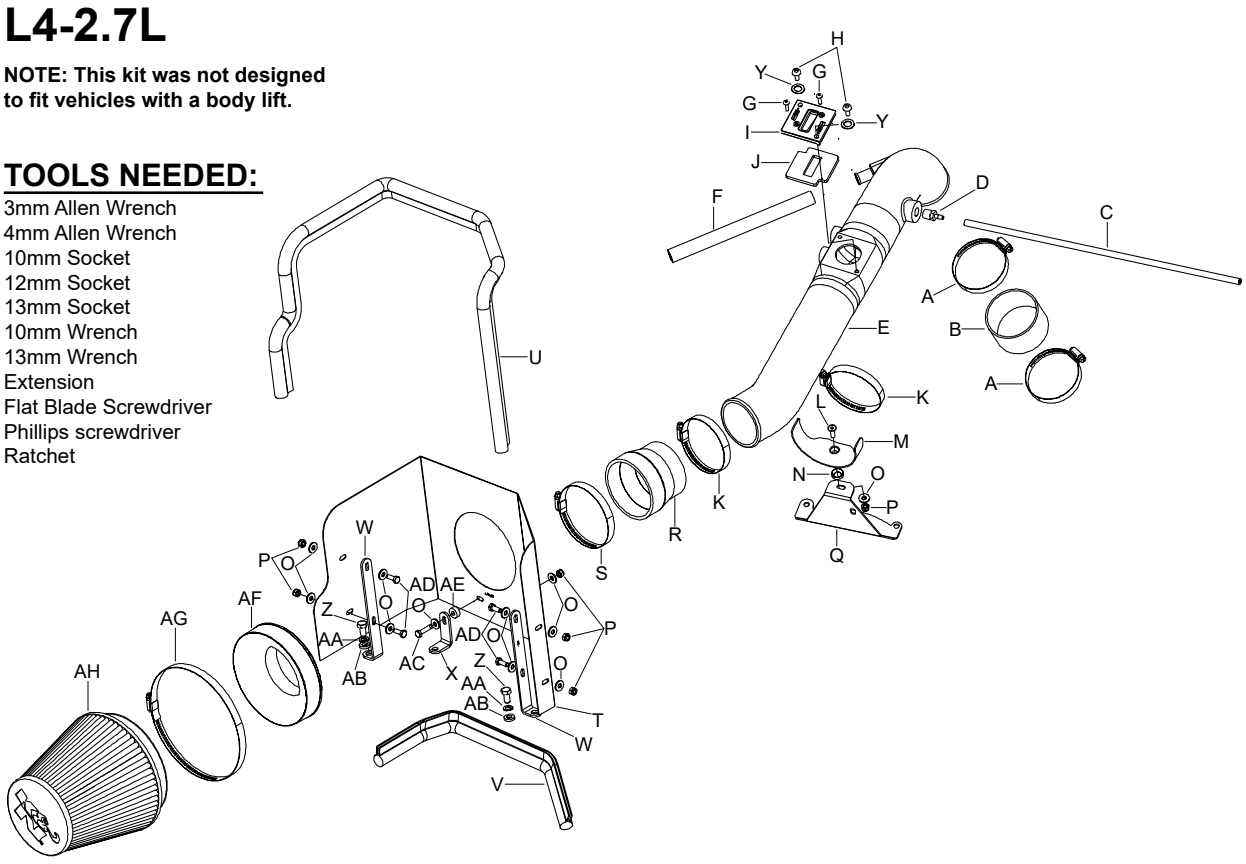
INSTALLATION INSTRUCTIONS

63-9026
TOYOTA
2005-23 Tacoma
L4-2.7L

NOTE: This kit was not designed to fit vehicles with a body lift.

TOOLS NEEDED:

3mm Allen Wrench
4mm Allen Wrench
10mm Socket
12mm Socket
13mm Socket
10mm Wrench
13mm Wrench
Extension
Flat Blade Screwdriver
Phillips screwdriver
Ratchet



PARTS LIST:

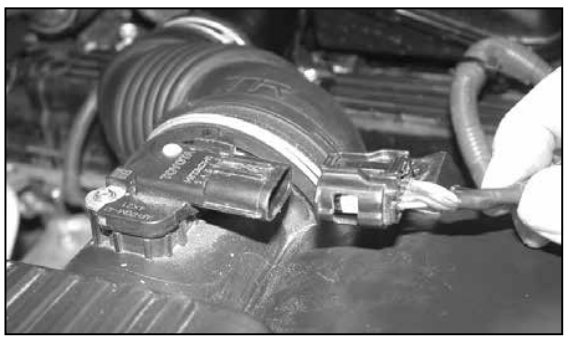
	Description	Qty.	Part #
A	HOSE CLAMP #44 STAINLESS	2	08560
B	HOSE; 2.75”ID X 2”L	1	08756
C	HOSE; 4MM ID X 18”L	1	08153
D	FITTING; 1/4”NPT, 3/16” BARB	1	080021
E	INTAKE TUBE; (FB)	1	087171A
F	HOSE; 1/2”ID X9”L	1	08401
G	BOLT; M4-.7 X 8MM, ALNHD	2	07733
H	BOLT; M6 X 1 X 16MM, BTNHD	2	07730
I	ADAPTER; MAF SENSOR	1	21515-1
J	GASKET; 3/16” PORON	1	09069
K	HOSE CLAMP #48	2	08601
L	BOLT; M6-1.00 X 20MM, F/H/A	1	08376
M	BRACKET; SADDLE	1	078855
N	CUP WASHER	1	08180
O	WASHER; 1/4”ID X 5/8”OD	11	08275
P	NUT; 6MM NYLOCK, HEXHD	6	07553
Q	BRACKET	1	010114
R	HOSE; 3.5” TO 3”ID X 3”L	1	08724
S	HOSE CLAMP #56	1	08620
T	HEAT SHIELD	1	074039A
U	EDGE TRIM; 48”L	1	102485
V	EDGE TRIM; 17”L	1	102469
W	BRACKET; “L” LG.	2	07159A
X	BRACKET; “L” SM.	1	070812A
Y	WASHER; 1/4” SPLIT LOCK	2	08198
Z	BOLT; 8MM-1.25 X 16MM, HEXHD	2	07844
AA	WASHER; 8MM SPRING (WAVE)	2	08239
AB	WASHER; 5/16”ID X 5/8”OD, FLAT	2	08276
AC	BOLT; M6-1 X 25MM, HEX	1	07704
AD	BOLT; M6-1.00 X 16MM, HEX	4	07703
AE	SPACER; .625”OD X .250”ID X .250” L	1	06555
AF	ADAPTER; 3.5” COUPLER	1	21512-1
AG	HOSE CLAMP #104	1	08697
AH	AIR FILTER	1	RU-1042

If you need any assistance please call 1-800-858-3333 to speak with a representative in our Customer Service Center before returning the product.

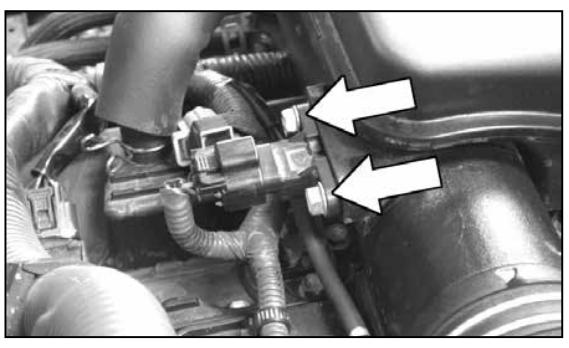
NOTE: FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS AND NOT USING THE PROVIDED HARDWARE MAY DAMAGE THE INTAKE TUBE, THROTTLE BODY AND ENGINE.

TO START:

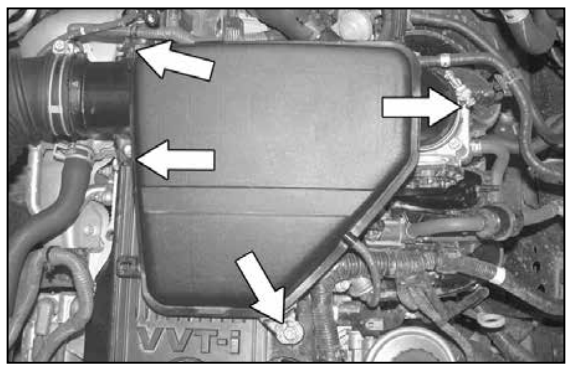
1. Turn off the ignition and disconnect the negative battery cable.
NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner’s manual. In the event your vehicles’ anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicles anti-theft code.



2. Disconnect the mass air sensor electrical connection and unclip the three wire harness retaining clips from the intake tract.



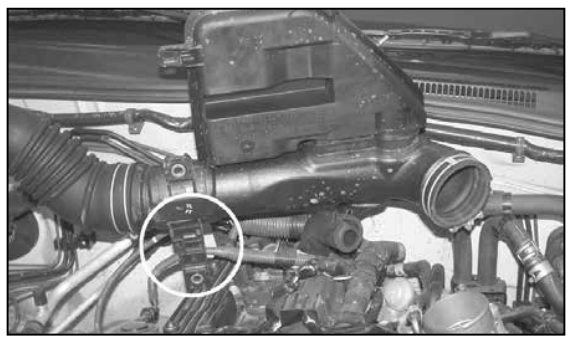
3. Remove the two bolts that secure the pressure sensor to the stock intake tube.
NOTE: These bolts will be reused in a later step.



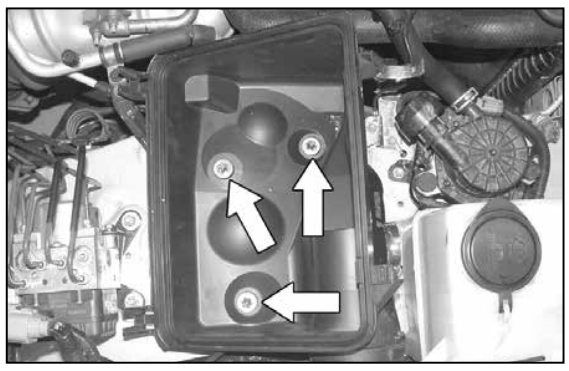
4. Remove the three bolts shown that secure the intake plenum to the engine and loosen the throttle body hose clamp.



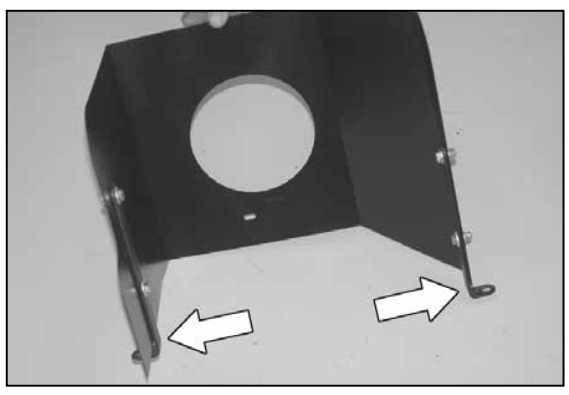
5. Unlatch the air box retaining clips, disconnect the fuel pressure regulator and crank case vent hoses, then lift the intake tract off of the throttle body as shown.



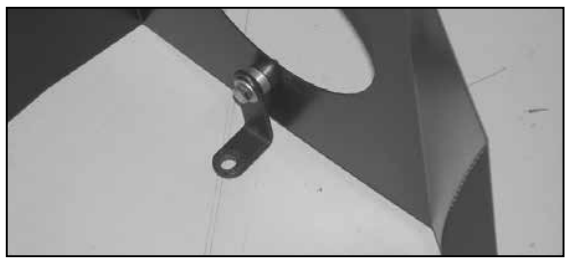
6. Disconnect the wire harness retaining bolts shown and then remove the lower air box from the vehicle.



7. Remove the three-lower air box retaining bolts shown and then remove the lower air box from the vehicle.
NOTE: K&N Engineering, Inc., recommends that customers do not discard factory air intake.



8. Install the two heat shield brackets (07159) onto the heat shield as shown with the provided hardware.



9. Install the small heat shield mounting bracket (070812) with the provided spacer onto the heat shield as shown.