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# ICON Vehicle Dynamics K53297T Installation Instructions

Stage 7 Tubular UCA Suspension System for Toyota Tacoma (2024-2025)

Part number: K53297T

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# 55160 INSTALLATION INSTRUCTIONS

1-22-2025 REV.C

| PART # | DESCRIPTION |
|---|---|
| 55160 | 24 TACOMA FRONT DIFF DROP |

## COMPONENTS INCLUDED

| | |
|---|---|
| (1) 154190 24 TACOMA DIFF DROP DRIVER | (1) 154191 24 TACOMA DIFF DROP PASSENGER |

## HARDWARE INCLUDED

| | |
|---|---|
| (2) 605990 M16 X 1.5 HEX LOCK NUT CL8<br>(1) 605968 VIBRATITE BLUE 2ML BULLET | (4) 297028 HAT BUSHING 1.375 X .875 X .775<br>(2) 157563 SLEEVE .875 X .640 X 2.690 |

## TOOLS REQUIRED

| | |
|---|---|
| FLOOR JACK<br>JACK STANDS<br>TORQUE WRENCH | PRY BAR<br>19MM<br>22MM<br>12MM HEX KEY |

## TECH NOTES

*1. INSTALL TIME: 30 MINUTES.*

*2. AFTER INSTALL CHECK FLUE LEVEL AFTER DIFF ANGLE CHANGE MAKING SURE IT IS FULL.*



**WARNING!**

*** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!*

*** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.*

*** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.*

## INSTALLATION

***1.*** Place the truck on a flat surface with the parking brake engaged, chock the rear tires.

***2.*** Use a suitable floor jack in the manufacturer designated spot on the frame to lift the front of the truck, then place a suitable jack stand under the frame and set the truck down securely on the jack stand. NEVER WORK UNDER AN UNSUPPORTED VEHICLE.

***3.*** Use the floor jack to support the front differential.

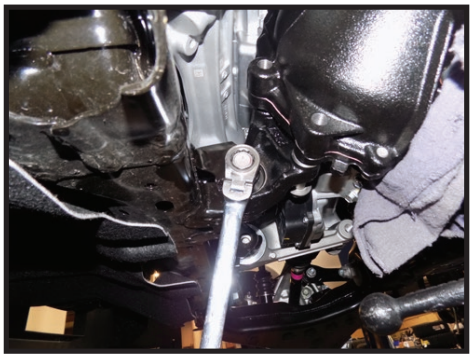

FIG.1

***4.*** Remove the 12mm bolts and nuts from the diff mounts at the frame using a 19mm. **[FIGURE 1 & 2]**



FIG.2



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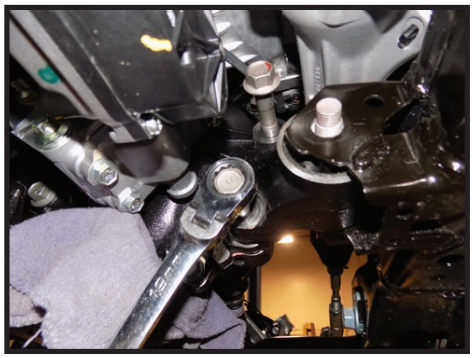
***5.*** Remove the two 12mm bolts from the driver side diff mount at the diff using a 19mm (These bolts will be reused). **[FIGURE 3]**

**FIG.3**



***6.*** Remove the two 16mm bolts from the passenger side diff mounts at the diff using a 22mm (These bolts will be reused). **[FIGURE 4]**

**FIG.4**



***7.*** Assemble the bushings and sleeves into the new differential mounts. Apply a high quality moly grease to all surfaces of the bushings before pressing them into the mounts. Press the sleeves into the bushings once installed in the mount.

***8.*** Using a 12mm hex key loosen the rear diff mount.

***9.*** Install the mounts into the frame tabs and onto the diff. The Driver side first, use the OEM bolt and nut on the frame side and the differential side. Do not tighten yet. **[FIGURE 5 & 6]**

**FIG.5**



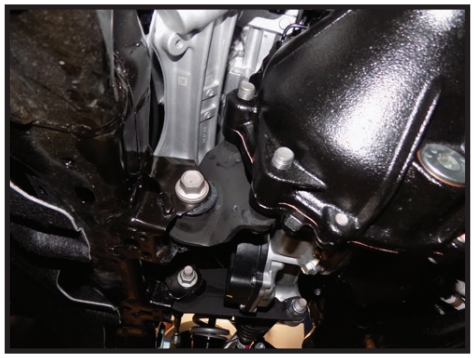
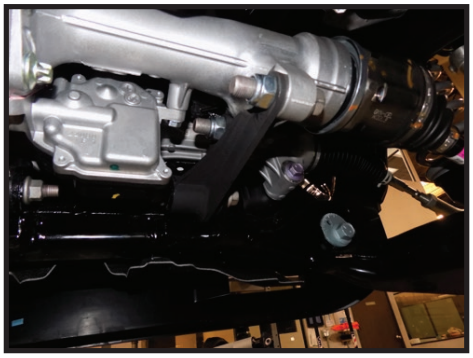


**FIG.6**

***10.*** Install the passenger mount now reusing all OEM hardware and the two supplied M16 nuts. **[FIGURE 7 & 8]**

**FIG.7**



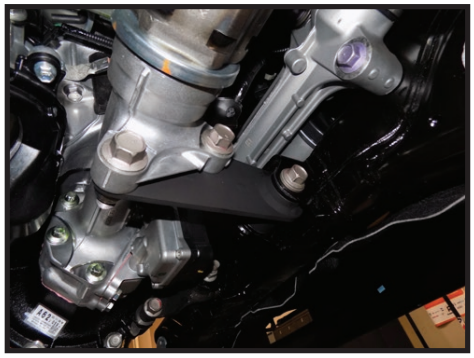


**FIG.8**

***11.*** Once all the bolts are installed, begin torquing them as follows.

***12.*** M12 bolt and nut: 70 ft-lbs.

***13.*** M16 bolts and nuts on passenger mount: 150 ft-lbs

***14.*** M12 hext key torque to 74 ft-lbs.

***15.*** Be sure to check fluid in the differential making sure it filled to the correct level after differential angle change.

***VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.***

***RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.***

## *ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY*

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ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.

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