ICON Vehicle Dynamics K53222T Installation Instructions

Stage 3 Expansion Suspension System, Tubular, Toyota Tacoma

Part number: K53222T

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Scan for fitment, price and install help

ICON VEHICLE DYNAMICS ™
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611030 INSTALLATION INSTRUCTIONS

12-19-2016 REV.B

PART #	DESCRIPTION
611030	05+ TACO/07-09 FJ SWAYBAR RELOCATION KIT

COMPONENTS INCLUDED

(2) 157100 05+ TACO SWAYBAR RELOCATION BRACKET	

HARDWARE INCLUDED

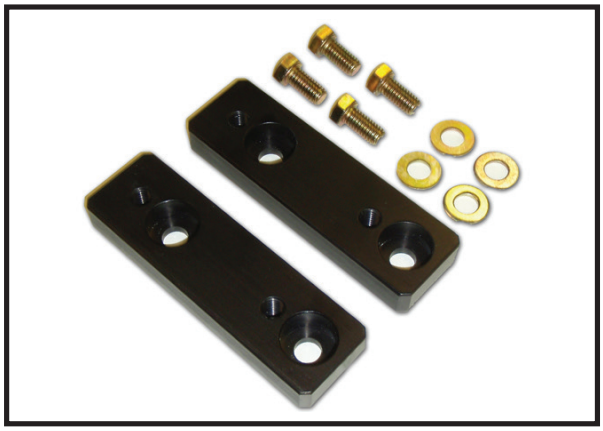
(4) 605100 3/8-16 X .750 BOLT	(4) 605133 3/8 SAE FLAT WASHER

TOOLS REQUIRED

JACK JACK STANDS	TORQUE WRENCH 14MM SOCKET / WRENCH

TECH NOTES

N/A



WARNING!

*** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!*

*** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.*

*** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLTION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.*

INSTALLATION

1. Place the vehicle on flat and level ground, then chock the rear tires.

2. Disconnect the swaybar from the frame on both sides. Remove the (2) bolts using a 14mm socket/wrench and remove the bracket from the sway bar.

3. Install the (157100) swaybar relocation block. Using the factory hardware, bolt the block to the frame [Torque to factory spec]. Make sure the block is positioned so that the new threaded holes are forward. Using the supplied (605100) bolts, (605133) washers and factory bracket, reinstall the swaybar in its new position. [Torque to 45 ft-lbs] **[FIGURE 1 & 2]**

FIG.1





FIG.2

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

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ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

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ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.

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