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# ICON Vehicle Dynamics K53005T Installation Instructions

Stage 5 Tubular UCA Suspension System for Toyota Tacoma (2005-2023)

Part number: K53005T

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# 58450DJ INSTALLATION INSTRUCTIONS

4-10-2020 REV.E

| PART # | DESCRIPTION |
|---|---|
| 58450DJ | 05-UP TACOMA TUBULAR UCA DJ KIT |

## COMPONENTS INCLUDED

| | |
|---|---|
| (1) 154100 05+ TACOMA/07+ FJ TUBULAR UCA (DRVR) | (1) 154101 05+ TACOMA/07+ FJ TUBULAR UCA (PASS) |

## HARDWARE INCLUDED

| | |
|---|---|
| (8) 150025 WASHER 2.125 X .565 X .188<br>(2) 157517BJ 05-UP TACO/07-UP TUNDRA/16-UP TITAN XD DELTA JOINT<br>(4) 159207 SLEEVE 1.000 X .563 X 2.060<br>(8) 297034 HAT BUSHING 1.625 X 1.000 X .850<br>(4) 297042 POLY RING 1.590 X 1.005 X .250 (75D)<br>(4) 605053 1/4 FLAT WASHER | (2) 605800 M6-1.0 FLANGE NUT<br>(4) 605813 M14 FLAT WASHER<br>(2) 605862 M6-1.0 25MM STUD<br>(4) 605903 1/4-28 X 90 DEG STEEL ZERK FITTING<br>(2) 605950 WHT-200 SPIRAL RET RING |

## TOOLS REQUIRED

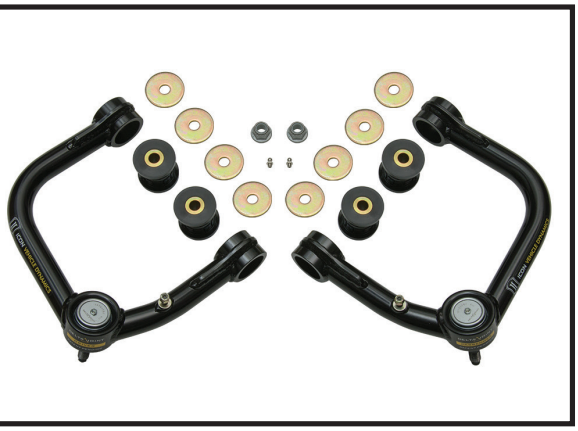
| | |
|---|---|
| JACK<br>JACK STANDS<br>LARGE HAMMER<br>TORQUE WRENCH<br>NEEDLE NOSE PLIERS | 7/64" ALLEN WRENCH<br>10MM SOCKET / WRENCH<br>19MM SOCKET / WRENCH<br>21MM SOCKET / WRENCH<br>3/8" SOCKET / WRENCH |

## TECH NOTES

*1. ICON DELTA JOINTS ARE PRE-GREASED FROM THE FACTORY. ICON RECOMMENDS GREASING THE DELTA JOINT EVERY 3,000 MILES (OR EVERY OIL CHANGE). ADD NEW GREASE UNTIL ALL OF THE OLD GREASE IS EXPELLED FROM THE BOTTOM OF THE DELTA JOINT ASSEMBLY, WIPE AWAY EXCESS WITH A RAG OR SHOP TOWEL.*

*2. ICON RECOMMENDS OPTIONAL BILLET DUST COVER SET (191011) TO PREVENT DEBRIS FROM PACKING UP AROUND THE ZERK FITTING.*

*3. ALL ICON UPPER CONTROL ARMS HAVE BEEN ENGINEERED TO ALLOW FOR THE MOST POSSIBLE CASTER, WHILE STILL ALLOWING THE VEHICLE TO BE PROPERLY ALIGNED. NOTIFY YOUR PROFESSIONAL ALIGNMENT SHOP OF THIS INFORMATION SO THAT MAXIMUM RIDE QUALITY CAN BE ACHIEVED.*



## WARNING!

*** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!*

*** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.*

***ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.*

## INSTALLATION

**1.** Using a properly rated jack, raise the front of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove front wheels.

**2.** Using a jack, slightly lift the lower control arm to prevent the arms from being at full droop.

**3.** Disconnect the upper ball joint: remove the cotter pin securing the upper ball joint nut. Using a 19mm socket/wrench, loosen the nut to the end of the shank but do not remove entirely so that the nut protects the threads. Dislodge the taper by either using a ball joint separator or by striking the spindle on the outside of the taper with a large hammer or hand sledge.

**4.** Support the spindle so that it does not overextend the CV joints when detached.

**5.** Using a 10mm socket/wrench, disconnect the ABS line that is routed down the top of the arm. Remove the ball joint nut and disconnect the upper control arm from the spindle.

**6.** Using a 19mm socket/wrench, remove the large upper control arm pivot bolt. This hardware will be reused, note direction and order of components. Remove the nut and washer from the rear side of the long pivot bolt. Carefully feed the bolt forward until it clears the front of the A-arm. Remove the stock upper control arm.

**7.** Before installing your new upper control arms, care must be taken to grease the bushings (liberally) prior to installing assembly. Failure to grease properly will cause premature bushing wear and increased noise. **[FIGURE 1]**

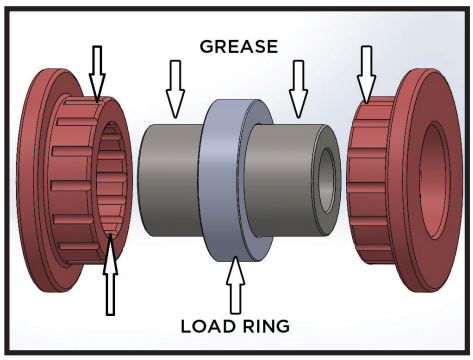



**FIG.1**



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***8.*** Install the new ICON tubular upper control arm into the chassis: Note the side and orientation of the arms, the Delta Joint should be oriented to the back of the vehicle. Make sure that there is a washer placed on each side of the bushings then carefully feed the pivot bolt through the pivots of the arm and through the pivot tube in the chassis. Use the 150025 washers against bushings. Place the 605813 washers under the nut and under the head of the bolt. Grease the zerk fittings until you can see that the grease has worked itself all the way into the bushings and then tighten pivot bolt. [Torque to factory spec]

***9.*** Pivot the Delta Joint stem so that it is inline with the taper bore in the spindle. The new Delta Joint will be very stiff the first time you move it.

***10.*** Rotate the upper control arm downward and install the stem through the spindle taper. Install the supplied flanged nut on the taper pin. [Torque to 75 ft-lbs]

***11.*** Using a 10mm socket/wrench reattach the ABS line to the threaded hole in the arm with the factory bolt.

***12.*** Install wheels and lower vehicle back to the ground [Torque to factory spec].

***13.*** Repeat steps on opposite side.

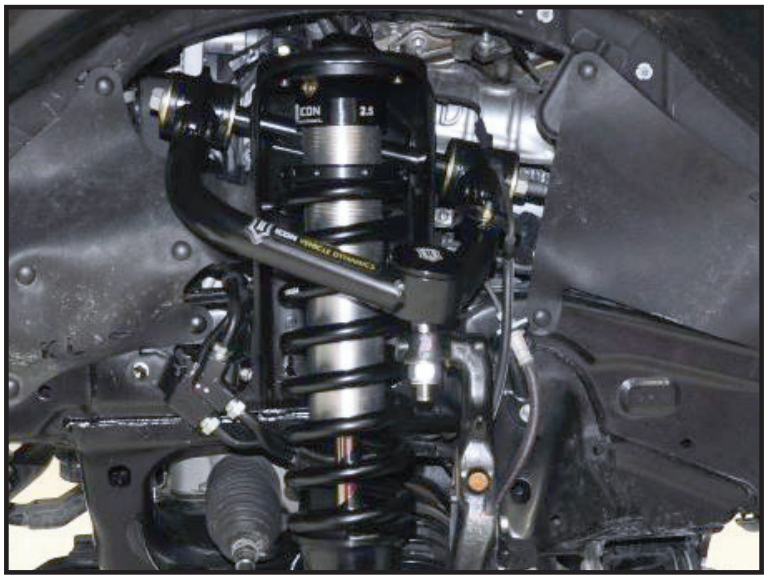
***14.*** Have the vehicle professionally aligned.

***VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.***

***RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.***

## ALIGNMENT NOTE

*A MAJOR PERFORMANCE ADVANTAGE OF ALL ICON UPPER CONTROL ARMS IS INCREASED CASTER OVER STOCK. DISCUSS WITH A PROFESSIONAL ALIGNMENT SHOP THAT YOU WANT THE VEHICLE ALIGNED WITH THE CASTER AT THE MAX OF THE FACTORY RECOMMENDED SETTINGS IF YOU WANT TO TAKE ADVANTAGE OF THE DYNAMIC EFFECTS OF INCREASED CASTER.*



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## *ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY*

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

ICON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at ICON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.

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