ICON Vehicle Dynamics 53015 Installation Instructions

53015

Part number: 53015

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ICON VEHICLE DYNAMICS®
7929 Lincoln Ave. Riverside, CA 92504
Phone: 951.689.ICON | Fax: 951.689.1016

53015 INSTALLATION INSTRUCTIONS

7-16-2020 REV.A

PART #	DESCRIPTION
53015	96-02 TOYOTA 4RUNNER REAR COIL SPRING KIT

COMPONENTS INCLUDED

(2) 158512 96-02 4RUNNER REAR COIL SPRING	

HARDWARE INCLUDED

N/A	

TOOLS REQUIRED

JACK JACK STANDS TORQUE WRENCH	12MM SOCKET / WRENCH 17MM SOCKET / WRENCH 19MM SOCKET / WRENCH

TECH NOTES

1. COIL SPRINGS INTENDED FOR USE WITH ICON SHOCK ABSORBERS ONLY.



WARNING!

*** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!*

*** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.*

*** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.*

INSTALLATION

1. Using a properly rated jack, raise the rear of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the rear wheels.

2. Using a jack, support the rear axle then disconnect the sway bar links from the frame using a 12mm. Disconnect the shocks from the axle using a 17mm. Remove the clips that hold the ABS wires and brake lines to the axle. This is necessary to create enough room to install the new springs. **[FIGURE 1 & 2]**

FIG.1





FIG.2

3. Disconnect the rear track bar from the differential using a 19mm.

4. Lower the differential enough to remove the rear coil springs. Be careful not to overextend any brake lines, wires, or the parking brake cable.

5. Install the new coil springs. Make sure the ends of the coil springs are fully seated into the coil seats.

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6. Lift the differential enough be able to connect the shocks. Connect the shocks using a 17mm. [Torque to fatory spec]

FIG.3



7. Connect the track bar using a 19mm. [Torque to factory spec]

8. Connect the sway bar links and tighten using a 12mm. [Torque to factory spec]

9. Install the wheels/tires and carefully lower the vehicle to the ground. [Torque lugs to factory spec]

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

ICON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at ICON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.

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PERFORMANCE SUSPENSION SYSTEMS AND SHOCK ABSORBERS

7929 Lincoln Ave. Riverside, CA 92504 Phone: 951.689.ICON Fax: 951.689.1016
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